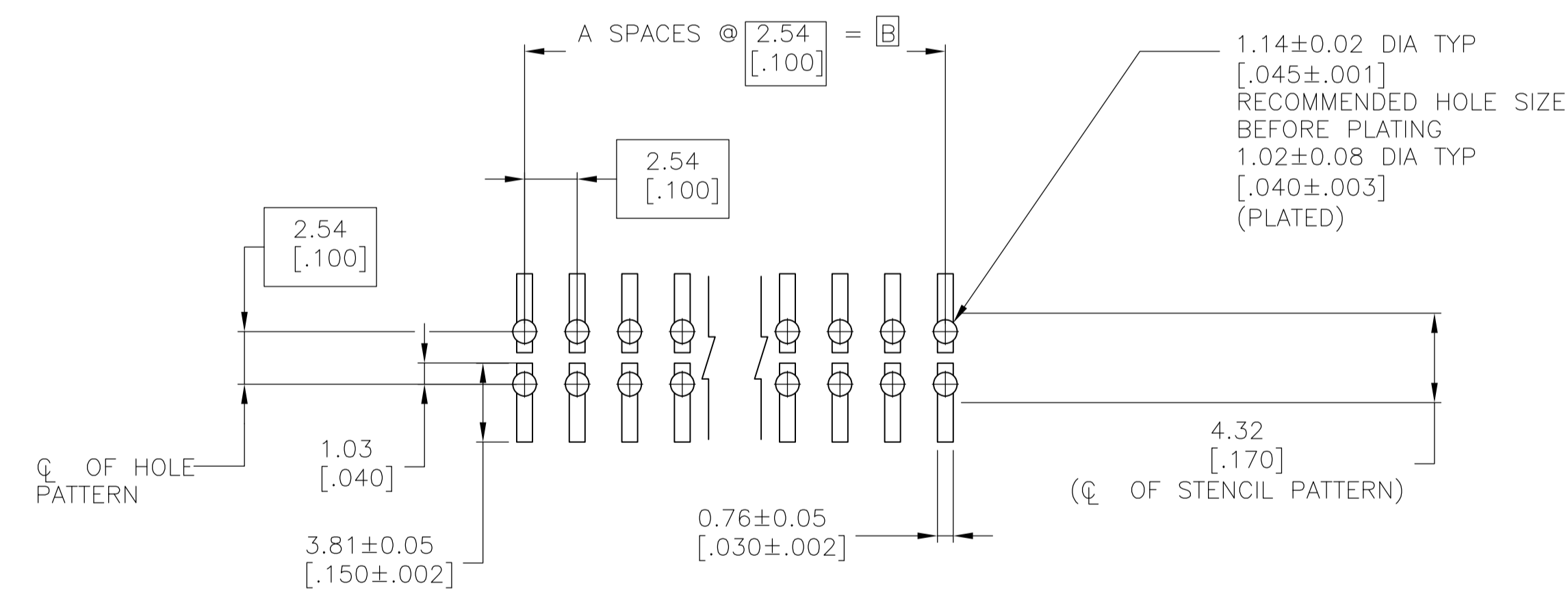
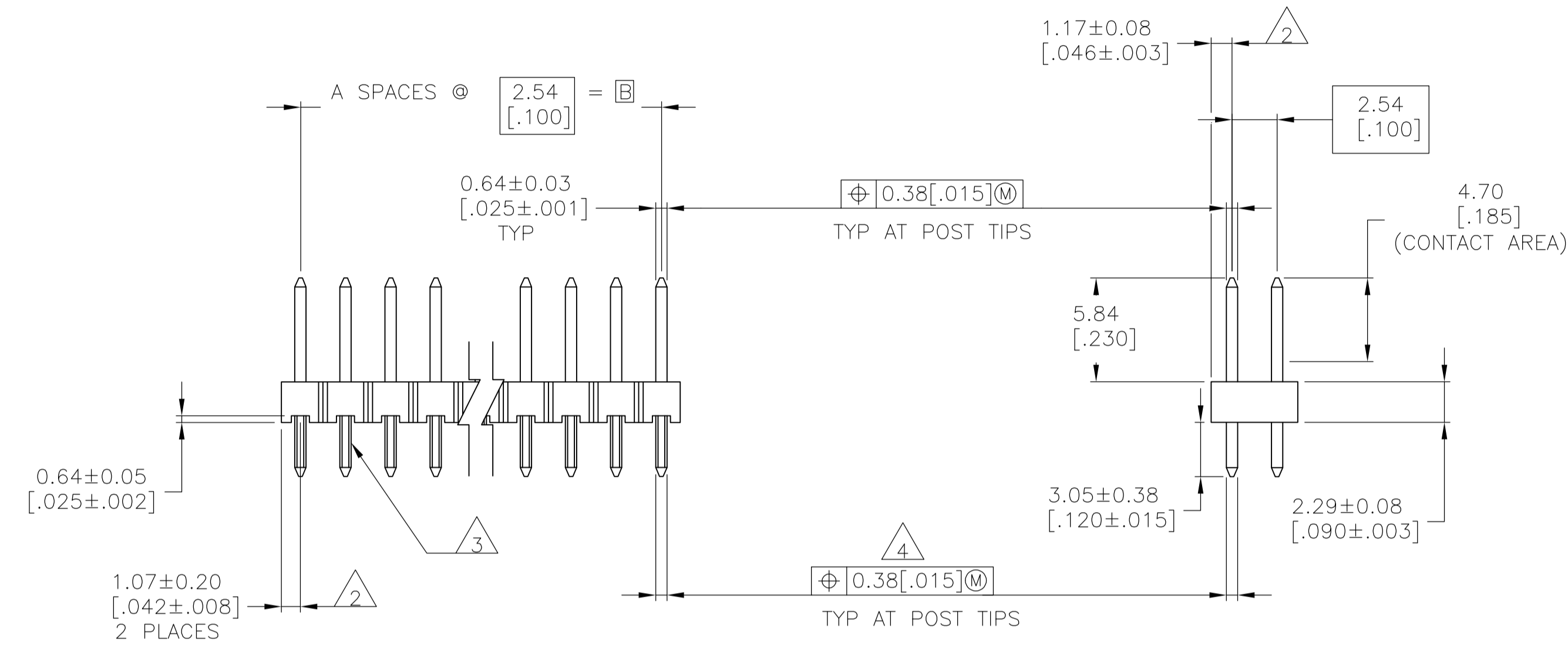
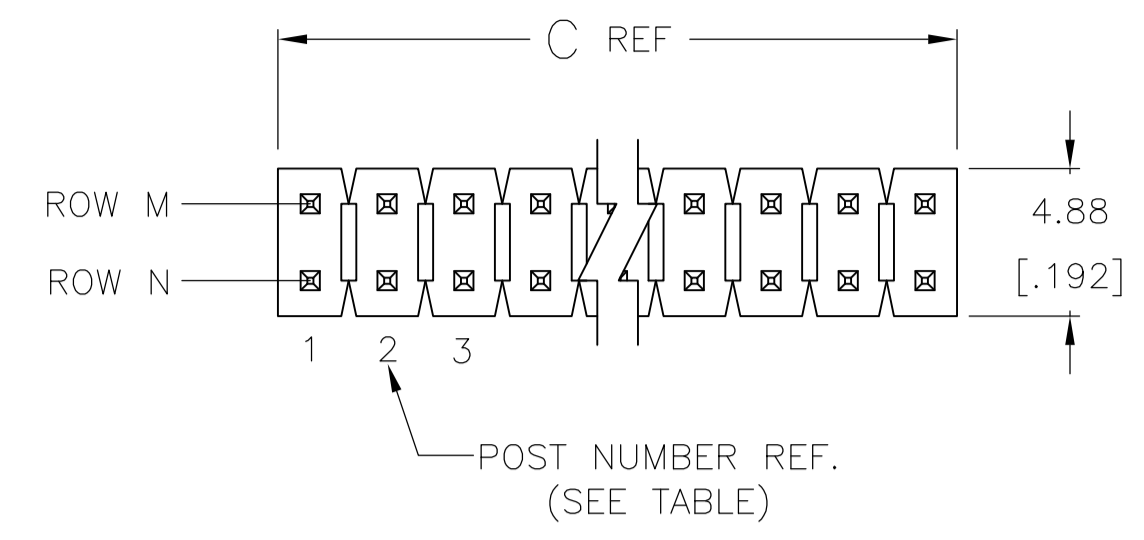


LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DN	APVO
		H	REVISED PER	ECO-14-000255	14JUL2014	NK	MM



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR .063[1.60] THICK PC BOARD AND .012[.305] STENCIL THICK

1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
3. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
4. $\phi 0.51[.020]$ FOR KINKED TAILS.
5. HOUSING: LCP, COLOR-BLACK. POST: COPPER ALLOY.
6. 0.000381 [0.00015] GOLD IN CONTACT AREA, 0.00254-0.00508 [0.000100-.0000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [0.00050] NICKEL.
7. 0.000381 [0.00015] GOLD IN CONTACT AREA, 0.00254-0.00508 [0.000100-.0000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [0.00050] NICKEL.
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER	PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER
7	101.19 [3.984]	99.06 [3.900]	39	80	9-146268-0	6	101.19 [3.984]	99.06 [3.900]	39	80	4-146268-0
8	98.65 [3.884]	96.52 [3.800]	38	78	8-146268-9	6	98.65 [3.884]	96.52 [3.800]	38	78	3-146268-9
8	96.11 [3.784]	93.98 [3.700]	37	76	8-146268-8	6	96.11 [3.784]	93.98 [3.700]	37	76	3-146268-8
8	93.57 [3.684]	91.44 [3.600]	36	74	8-146268-7	6	93.57 [3.684]	91.44 [3.600]	36	74	3-146268-7
8	91.03 [3.584]	88.90 [3.500]	35	72	8-146268-6	6	91.03 [3.584]	88.90 [3.500]	35	72	3-146268-6
8	88.49 [3.484]	86.36 [3.400]	34	70	8-146268-5	6	88.49 [3.484]	86.36 [3.400]	34	70	3-146268-5
8	85.95 [3.384]	83.82 [3.300]	33	68	8-146268-4	6	85.95 [3.384]	83.82 [3.300]	33	68	3-146268-4
8	83.41 [3.284]	81.28 [3.200]	32	66	8-146268-3	6	83.41 [3.284]	81.28 [3.200]	32	66	3-146268-3
8	80.87 [3.184]	78.74 [3.100]	31	64	8-146268-2	6	80.87 [3.184]	78.74 [3.100]	31	64	3-146268-2
8	78.33 [3.084]	76.20 [3.000]	30	62	8-146268-1	6	78.33 [3.084]	76.20 [3.000]	30	62	3-146268-1
8	75.79 [2.984]	73.66 [2.900]	29	60	8-146268-0	6	75.79 [2.984]	73.66 [2.900]	29	60	3-146268-0
8	73.25 [2.884]	71.12 [2.800]	28	58	7-146268-9	6	73.25 [2.884]	71.12 [2.800]	28	58	2-146268-9
8	70.71 [2.784]	68.58 [2.700]	27	56	7-146268-8	6	70.71 [2.784]	68.58 [2.700]	27	56	2-146268-8
8	68.17 [2.684]	66.04 [2.600]	26	54	7-146268-7	6	68.17 [2.684]	66.04 [2.600]	26	54	2-146268-7
8	65.63 [2.584]	63.5 [2.500]	25	52	7-146268-6	6	65.63 [2.584]	63.5 [2.500]	25	52	2-146268-6
8	63.09 [2.484]	60.96 [2.400]	24	50	7-146268-5	6	63.09 [2.484]	60.96 [2.400]	24	50	2-146268-5
8	60.55 [2.384]	58.42 [2.300]	23	48	7-146268-4	6	60.55 [2.384]	58.42 [2.300]	23	48	2-146268-4
8	58.01 [2.284]	55.88 [2.200]	22	46	7-146268-3	6	58.01 [2.284]	55.88 [2.200]	22	46	2-146268-3
8	55.47 [2.184]	53.34 [2.100]	21	44	7-146268-2	6	55.47 [2.184]	53.34 [2.100]	21	44	2-146268-2
8	52.93 [2.084]	50.80 [2.000]	20	42	7-146268-1	6	52.93 [2.084]	50.80 [2.000]	20	42	2-146268-1
8	50.39 [1.984]	48.26 [1.900]	19	40	7-146268-0	6	50.39 [1.984]	48.26 [1.900]	19	40	2-146268-0
8	47.85 [1.884]	45.72 [1.800]	18	38	6-146268-9	6	47.85 [1.884]	45.72 [1.800]	18	38	1-146268-9
8	45.31 [1.784]	43.18 [1.700]	17	36	6-146268-8	6	45.31 [1.784]	43.18 [1.700]	17	36	1-146268-8
8	42.77 [1.684]	40.64 [1.600]	16	34	6-146268-7	6	42.77 [1.684]	40.64 [1.600]	16	34	1-146268-7
8	40.23 [1.584]	38.10 [1.500]	15	32	6-146268-6	6	40.23 [1.584]	38.10 [1.500]	15	32	1-146268-6
8	37.69 [1.484]	35.56 [1.400]	14	30	6-146268-5	6	37.69 [1.484]	35.56 [1.400]	14	30	1-146268-5
8	35.15 [1.384]	33.02 [1.300]	13	28	6-146268-4	6	35.15 [1.384]	33.02 [1.300]	13	28	1-146268-4
8	32.61 [1.284]	30.48 [1.200]	12	26	6-146268-3	6	32.61 [1.284]	30.48 [1.200]	12	26	1-146268-3
8	30.07 [1.184]	27.94 [1.100]	11	24	6-146268-2	6	30.07 [1.184]	27.94 [1.100]	11	24	1-146268-2
8	27.53 [1.084]	25.40 [1.000]	10	22	6-146268-1	6	27.53 [1.084]	25.40 [1.000]	10	22	1-146268-1
8	24.99 [.984]	22.86 [.900]	9	20	6-146268-0	6	24.99 [.984]	22.86 [.900]	9	20	1-146268-0
8	22.45 [.884]	20.32 [.800]	8	18	5-146268-9	6	22.45 [.884]	20.32 [.800]	8	18	1-146268-9
8	19.91 [.784]	17.78 [.700]	7	16	5-146268-8	6	19.91 [.784]	17.78 [.700]	7	16	1-146268-8
8	17.37 [.684]	15.24 [.600]	6	14	5-146268-7	6	17.37 [.684]	15.24 [.600]	6	14	1-146268-7
8	14.83 [.584]	12.70 [.500]	5	12	5-146268-6	6	14.83 [.584]	12.70 [.500]	5	12	1-146268-6
8	12.29 [.484]	10.16 [.400]	4	10	5-146268-5	6	12.29 [.484]	10.16 [.400]	4	10	1-146268-5
8	9.75 [.384]	7.62 [.300]	3	8	5-146268-4	6	9.75 [.384]	7.62 [.300]	3	8	146268-4
8	7.21 [.284]	5.08 [.200]	2	6	5-146268-3	6	7.21 [.284]	5.08 [.200]	2	6	146268-3
8	4.67 [.184]	2.54 [.100]	1	4	5-146268-2	6	4.67 [.184]	2.54 [.100]	1	4	146268-2
8	2.13 [.084]	- [-]	-	2	5-146268-1	6	2.13 [.084]	- [-]	-	2	146268-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	0.51[.02]
2 PLC	±	0.127[.005]
3 PLC	±	0.025[.001]
4 PLC	±	0.0127[.0005]
ANGLES	±	-

MATERIAL: 5 SEE TABLE

FINISH: SEE TABLE

APPROVED: G. DUBNICZKI

DATE: 04MARR96

NAME: HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, .100 X 100 CL, VERTICAL, WITH RETENTION FEATURE, .025 SQ.POSTS, HIGH TEMPERATURE

SIZE: A1

SCALE: 4:1

SHEET: 1 OF 1

REV: H

CUSTOMER DRAWING